

## Product information

# Remapur primer 606

## General

Remapur primer 606 is a one component polyurethane primer. It is used for adhesion improvement of FRP systems on difficult grounds. It can be used especially for priming hard-PVC, ABS-polymerisate and aluminum. So one achieves an adhesion improvement of subsequent coating systems. The primer is colored blue for better recognizability. The primer is air-drying. The applied quantity is decisive for the drying time. Successive systems should be applied at the earliest after 30 minutes but at the latest 24 hours after achieving the finger print dryness.

## Ground preparation:

The ground must be solid, dry, dust free and free of grease as well as primary. Rests of mould oil, oil and wax as well as cement slurry adhesive on the surface -on iron still adhesive oxide layer- must be removed. The cleaning happens e.g. by grinding, sanding and ball or flame cleaning.

## Working:

The quantity of Remapur primer 606 that should be worked is filled from the delivered package into a working package. The remaining quantity in the working package may not be backfilled to the storage package after application. It is applied with pencil or lambskin roll. The lambskin roll must be lint-free since the lints would disturb the grain. It must be considered that Remapur primer 606 is applied thin and without ponding. Eventual ponds will not dry very well and at these places foam building can appear in the successive coating.

Remapur primer 606 can be thinned with the varnish thinner N 2 K. If the packages stand open for a longer time skinning will happen.

After use please close the packages airtight. Shelf life at cool and dry storage at least 6 months.

## Technical data:

Working temperature:	at least 5° C
Working time:	several hours
Airing time (finger print)	about 15 min
Consumption: (depending on ground)	100 - 250 g/m <sup>2</sup>
Viscosity	about 500-1000 m Pa x s

## Waste disposal:

Hardened rests – waste key number for hardened rests 57129

Not hardened rest and working packages are special waste and must be disposed by a certified waste managing company.

Not hardened rests – waste key number: 55903

All information contained in this data sheet are based on our technical and scientific knowledge, but buyer and user should make their, own trials with our products under their own use conditions.